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D2170-1
Job Sheet 185032



Part No: D2170-1

Job Qty: 4 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/22/18

Job Tracking No:

Due Date: 11/9/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IPP REV:A 13.09.18 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	4 pcs		11/9/18	0.00	1.50	Waterjet 1		<i>SC</i> 18/10/27
110	QC	4 pcs		11/9/18	0.00	0.00	QC2 Waterjet-1		<i>SC</i> 18/10/27
120	QC	4 pcs		11/9/18	0.00	0.00	QC8-1		38
130	Brake NC	4 pcs		11/9/18	0.13	3.42	Brake NC 2		<i>SC</i> 3-89 DAS
140	QC	4 pcs		11/9/18	0.00	0.00	QC5		NOV 09 2018 68
150	HandFinish	4 pcs		11/9/18	0.00	0.70	HandFinish1		<i>DR</i> 18/11/09
160	QC	4 pcs		11/9/18	0.00	0.00	QC7-1		<i>DR</i> 18-11-12
170	Packaging	4 pcs		11/9/18	0.00	0.00	Packaging3-1		21 NOV 12 2018
180	QC21-SA	4 Ea		11/9/18	0.00	0.00	QC21		<i>DR</i> 21 NOV 12 2018

Part Op 100 - 1-Cut as per Dwg
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.063	2024-T3 .063 Sheet	1.5400 sf (.385 ea)	100-Waterjet	<i>80663</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M2024T3S.063	2	132	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS							
	Rework	☐	Skid-tube	☐	Cross tube	☐	Water Jet	☐	Engineering	☐
	Scrap	☐	Machining	☐	Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐
	Use-as-is	☐	Thermoforming	☐	Finishing	☐	Rec/Store/Packaging	☐	Other	☐
	Suspected Unapproved	☐	Large Fab	☐	Composite	☐	Supplier	☐		

Date : _____ Step #: _____ QTY Effective : _____ 2) Approval

Description Work Order Deviation

 DART AEROSPACE Container No: S124914 Part: D2170-1 Job No: 185032 Serial No/Batch: S124914 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 11/06/18		ted By	
		Supervisor rification	
		Coordinator val	

Root Cause			
Environment	☐	No Re-verification	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐
		OTHER : _____	

